

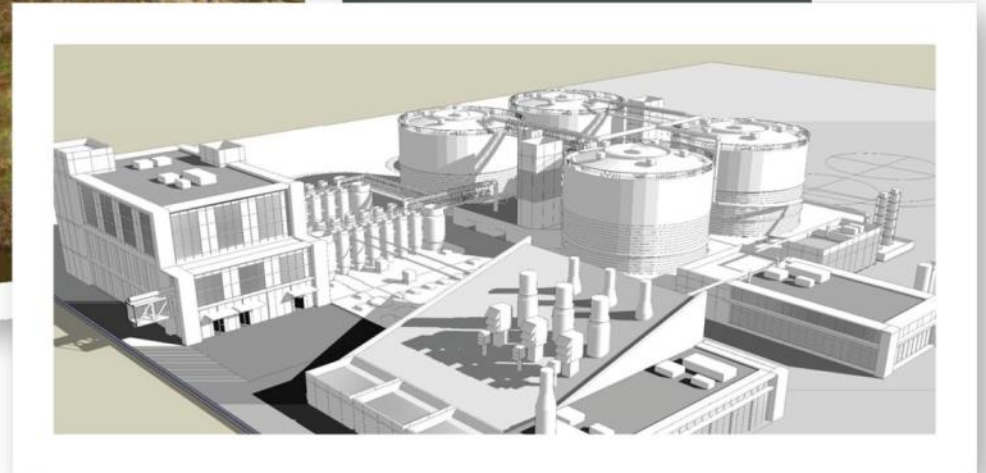
Resource Recovery

at DC Water



CWEA Plant O&M
Committee

Chris Peot, P.E., BCEE
Director of Resource Recovery,
DC Water



DC Water Service Area

- Wastewater treatment for over 2.2 million population
- District of Columbia + portions of Maryland and Virginia
- CSO flows
- Excellent history of treatment performance



NUTRIENTS and CARBON RECYCLING



BLUE PLAINS ADVANCED WASTEWATER TREATMENT PLANT: A RESOURCE RECOVERY FACILITY

GREEN ENERGY BIORENEWABLES

FARMING



Provides carbon and nutrients valued at \$300.00 per acre.

SILVICULTURE



Increase yield and improve understorey.



RECLAMATION



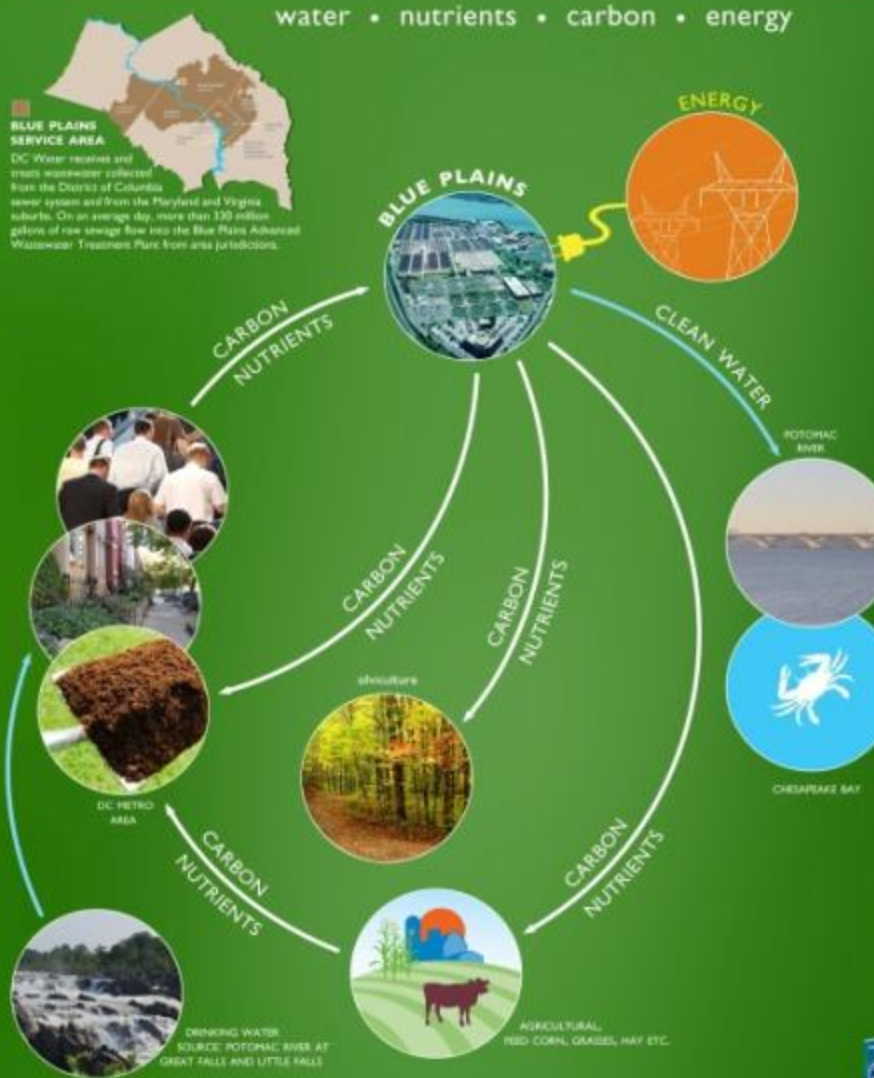
Raising dunes to their natural state and providing wildlife habitat.



URBAN RESTORATION



Grow trees and reduce runoff.



THERMAL HYDROLYSIS PROCESS (THP) AND DIGESTION FACILITY



DC Water will be the first in North America to use thermal hydrolysis for wastewater treatment. When completed, this facility will be the largest plant of its kind in the world.

GREEN BENEFITS:

- Produce combined heat and power, generating 13 MW of electricity
- Save DC Water \$10 million annually cutting grid demand by a third (DC Water is the largest consumer of electricity in the District)
- Reduce carbon emissions by approximately 50,000 metric tons of CO₂e per year.
- Reduce trucking by 1.7 million miles per year.
- Save \$10 million in biosolids trucking costs
- Produce Class A biosolids to grow trees, sequester carbon and reduce runoff.

DC Water and Sewer Authority Biosolids Reuse Program



1200 wtpd lime stabilized Class B biosolids

Agriculture: 39 counties in 2 states

Silviculture: 40,000 acres permitted in 8 Virginia counties

Poplar plantation on gravel mine

Reclamation projects: 3 sites to date

National Biosolids Partnership EMS certified agency

DC Water and Sewer Authority Biosolids Reuse Program

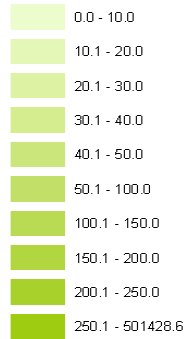
- 1200 wtpd lime stabilized biosolids
- Agriculture – 39 counties in two states
- Silviculture – 40,000 acres permitted in 8 Virginia counties
- Poplar Plantation on Gravel Mine
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May 2010 Biosolids

Land Applied from Plant & Storage

County, Tons to Storage (if applicable)
Tons Applied, Agriculture\$

People/SQMI



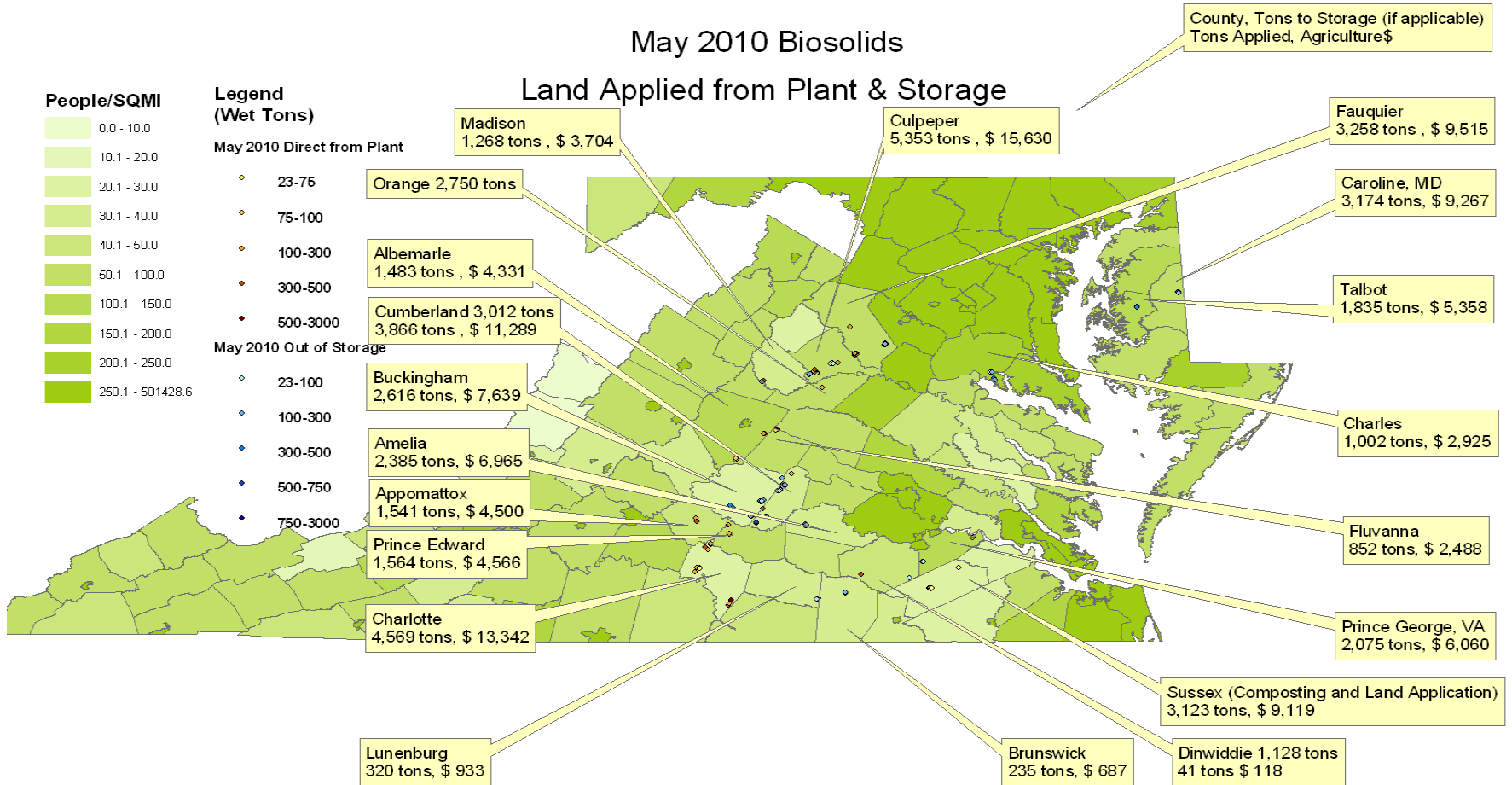
Legend (Wet Tons)

May 2010 Direct from Plant

- ◊ 23-75
- ◊ 75-100
- ◊ 100-300
- ◊ 300-500

May 2010 Out of Storage

- ◊ 23-100
- ◊ 100-300
- ◊ 300-500
- ◊ 500-750
- ◊ 750-3000



Agriculture







Storage Facility – 32,500 tons capacity, Cumberland County, VA



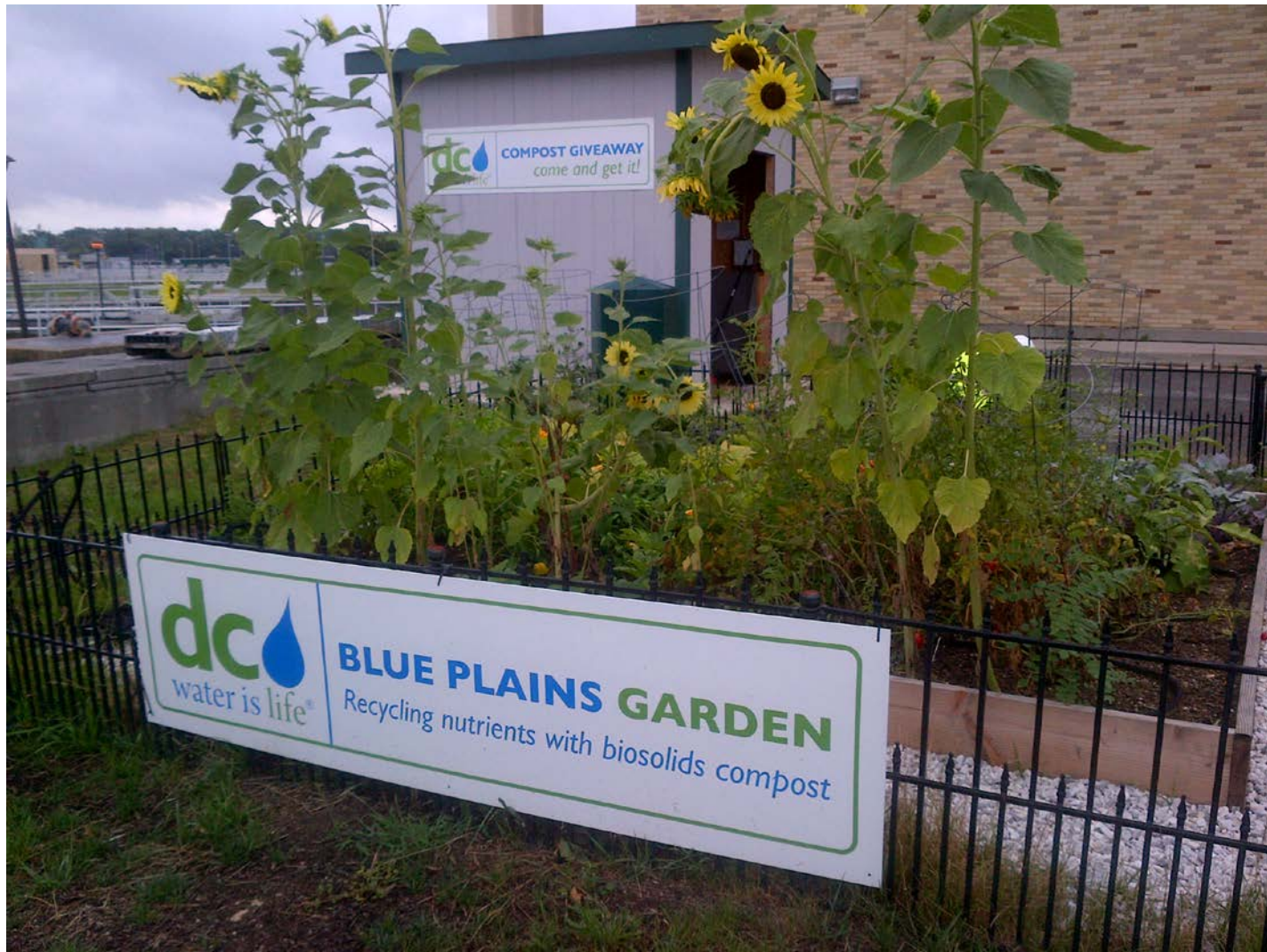


Spotsylvania County Composting Facility – Covered, Biofilter Odor Control





Blue Plains Garden & Compost Giveaway



Connecting with the DC Gardening Community

First Annual



HOME GROWN DC FAIR

A Celebration of DC Farms and Gardens

SATURDAY, SEPTEMBER 7TH
4PM - 7PM

Old City Farm & Guild: 925 Rhode Island Ave. NW

**THE FIRST
DC ONLY FARMERS MARKET**

DC STATE FAIR VEGETABLE JUDGING CONTESTS

LIVE MUSIC, COMMUNITY AND FOOD

homegrowndc@gmail.com
www.facebook.com/HomegrownDCFair

organized by:



Urban gardening community outreach



Community Gardens



 **The Washington Youth Garden**
Yesterday

That's right - we're trying out the highly regulated bio-solids compost from DC Water - and the raised bed we're using them in is amazingly healthy! — with Anna Benfield.



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 Kristin Brower, Emily Anne Roberts, Meghan Higginbotham and 23 others like this.



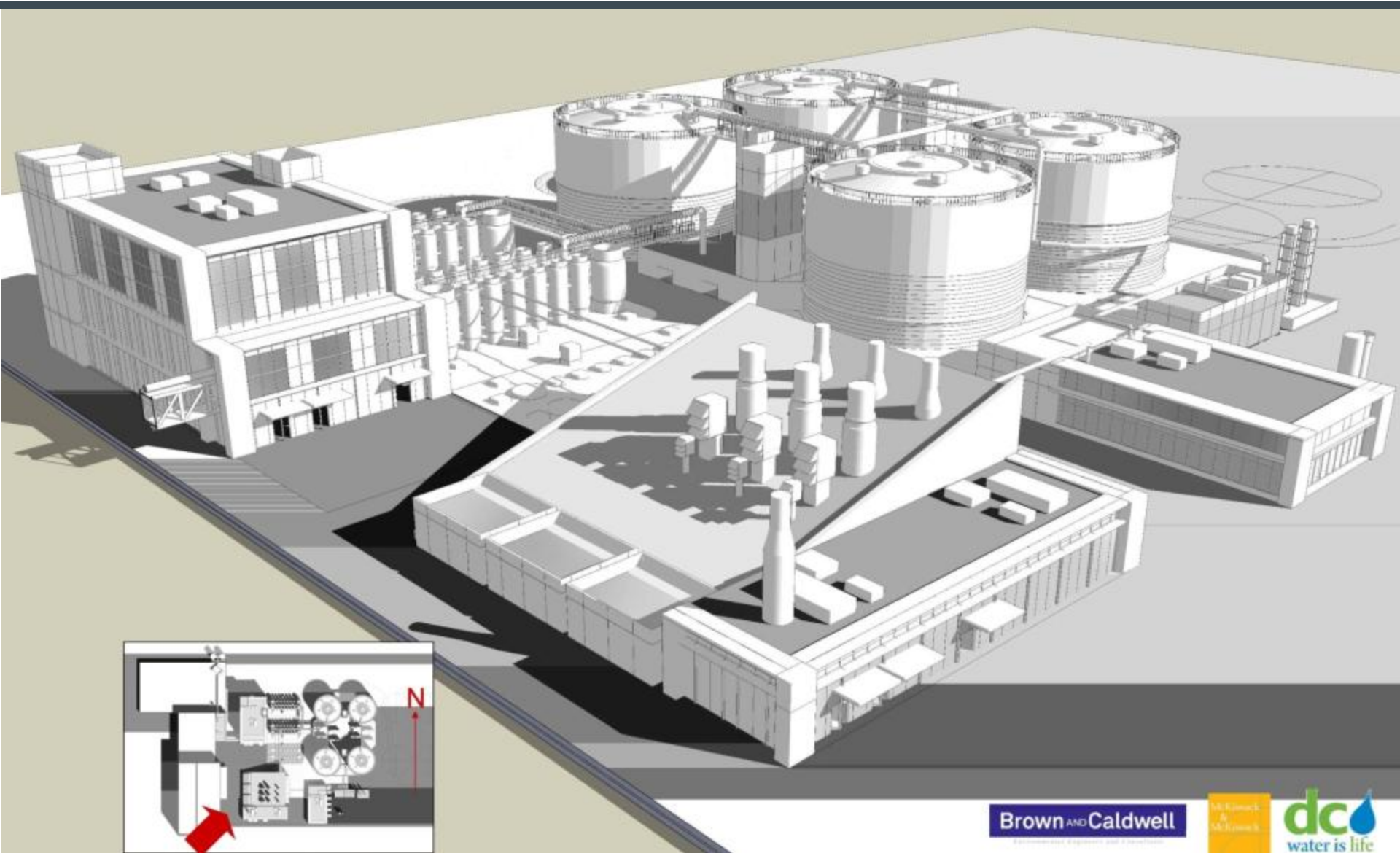
Casey Trees Donations



Economics of Current DC Water Biosolids Recycling Program

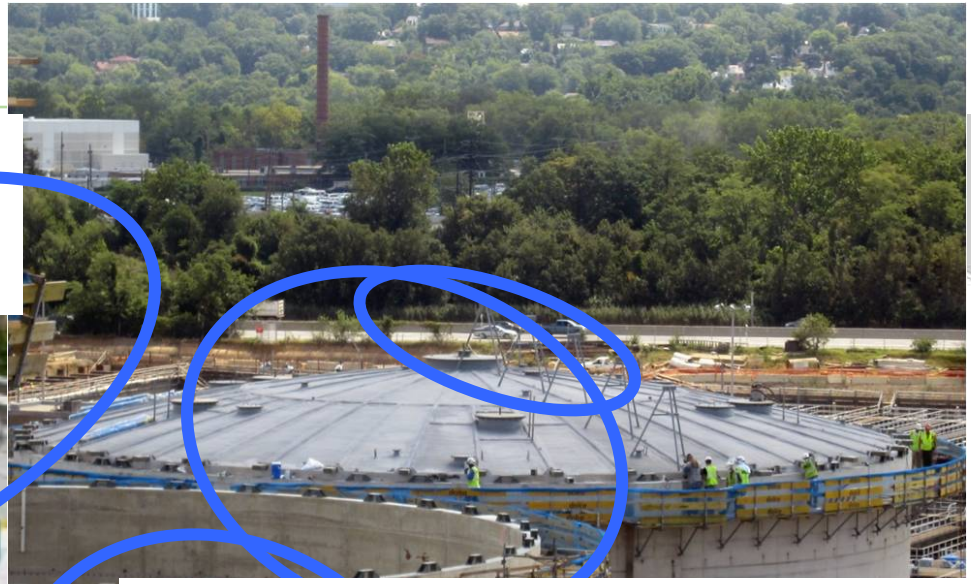
- Pay a third party ~\$43/wt for full service contract (transport, land app, reporting)
- \$19M/yr program cost = 21% of the Blue Plains operating budget
- Delivered free to farmers
- Farmers value product at \$300/acre (nutrients, lime, etc.), approximately \$15/wt
- Nutrient rebate back to DC Water (\$2/wt), \$500K/yr designated for research and outreach.
- Value to farmers @ \$15/wt, 1200 wtpd = \$6,570,000/yr
- We do not extract this value

Digestion and Thermal Hydrolysis Project





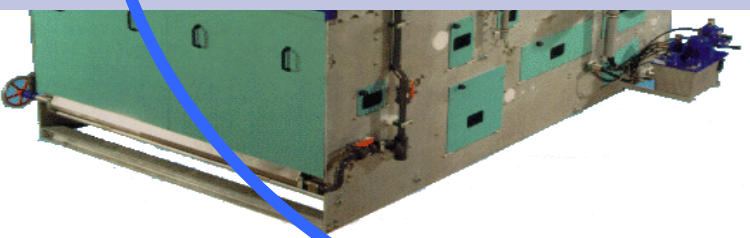
4 Anaerobic Digesters



12 Pressurized Solids Screens



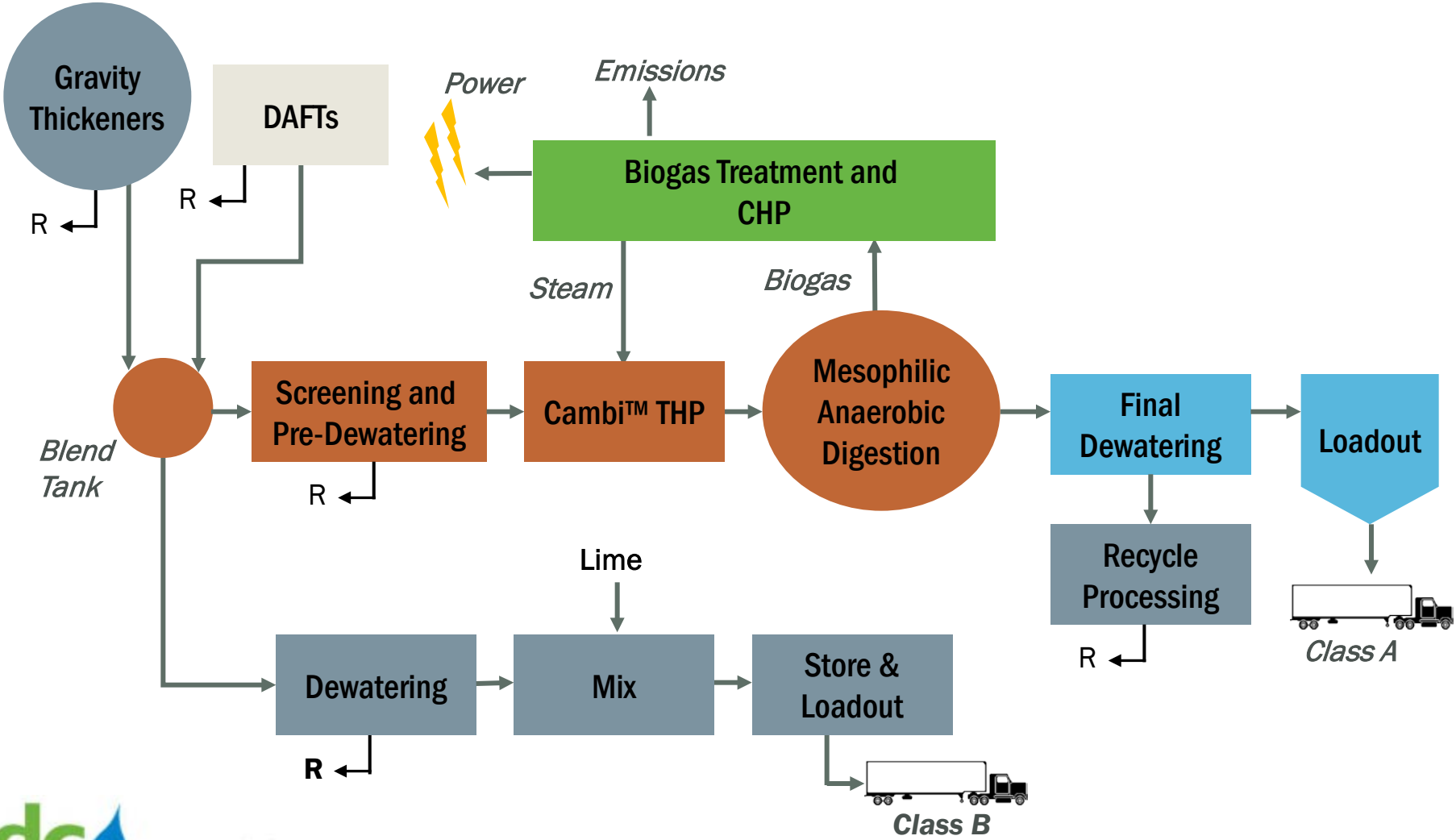
10 Pre-Dewatering Centrifuges



Gas Handling and CHP



Process Schematic of DC Water's New Biosolids Program



Pulper

- Influent solids 15 to 18.5 %TS
- Preheated to 140-210°F with recycle steam
- Mixing pumps

Reactors

- Batch process
- Heated to 302-356°F
- 54-138 psi
- 22-30 minute detention time

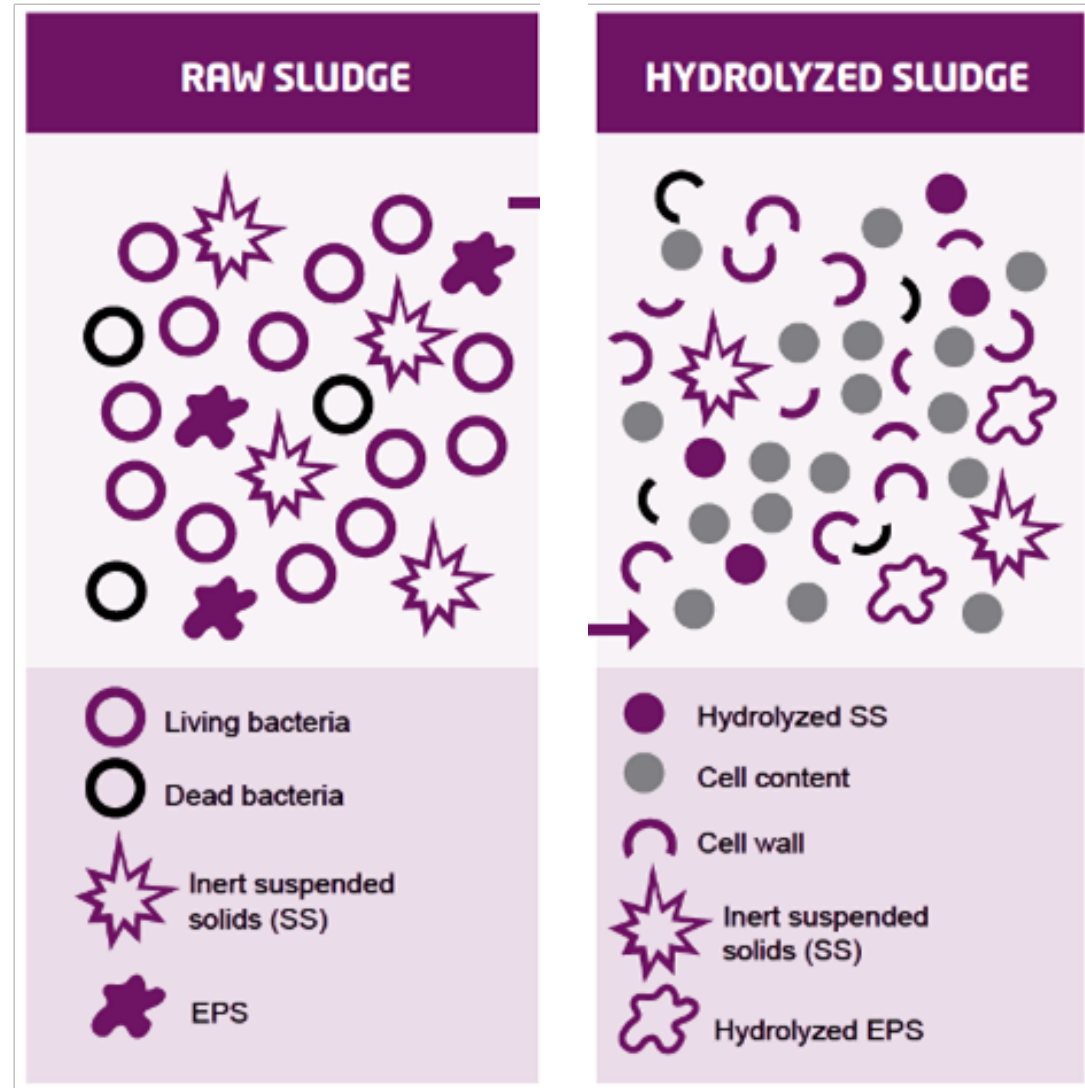
Flash Tank

- Depressurization
- Cools down to 158-239°F
- 8-12 %TS to digesters



Why Thermal Hydrolysis? Reinventing Biosolids

1. Easier to pump and mix
2. Smaller digester space
3. Class A Biosolids



Effects of Thermal Hydrolysis



Program Benefits

Resource Recovery



Reduce biosolids quantities by more than 50%



Improve product quality (Class A and more)



Generate 13 MW of clean, renewable power



Cut GHG emissions dramatically



Save millions of dollars annually when the facility begins operating in 2014

Anaerobic Digestion



Thermal Hydrolysis Reactors



Thermal Hydrolysis Digested Dewatered Products from the UK

30% solids



Very stable

Class A



No debris



Low odor



Class B vs. Class A Product



Future Plans for Class A Biosolids

- Continue land application of remaining Class A dewatered biosolids
- Produce a blended soil product (similar to compost)
- Use product in service area for tree planting, restoration, green infrastructure, etc.



Blending of up to 12 feedstocks



Biosolids Blending Trials

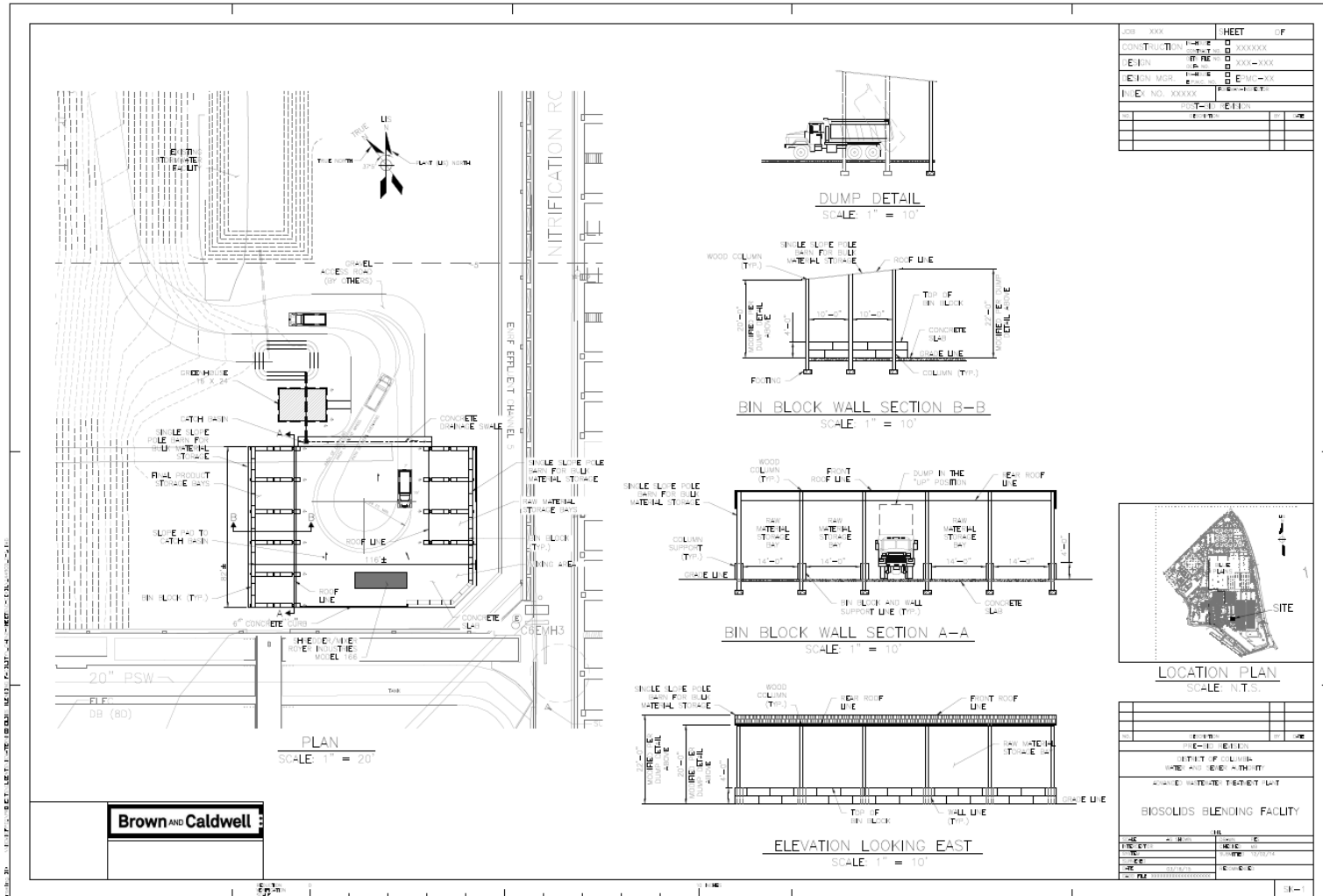
Ingredients:

1. Biosolids
2. Soil (DC soil from Clean River project)
3. Sand – from Harvest Garden Pro
4. Sawdust – River End Sawmill
5. Hardwood bark fines (composted) - from Harvest Garden Pro
6. Pine bark fines - from Harvest Garden Pro
7. Ground money

Blends:

1. TM hardwood – 2 biosolids : 1 hardwood bark fines : 1 sand (TAGRO Mix)
2. TM sawdust - 2 biosolids : 1 sawdust : 1 sand (TAGRO Mix)
3. TPS hardwood – 1 biosolids : 1 sawdust : 3 hardwood bark fines (TAGRO potting soil)
4. TPS pine bark – 1 biosolids : 1 sawdust : 3 pine bark fines (TAGRO potting soil)
5. AC – 1 biosolids : 1.5 sand : 1 hardwood bark fines (Abbotsford Classic)
6. AC Topsoil - 1 biosolids : 1.5 soil : 1 hardwood bark fines (Abbotsford Classic)
7. 3TP : 1B – 3 soil : 1 biosolids
8. 2TP : 1B - 2 soil : 1 biosolids
9. 2TP/S/B – 2 soil : 1 sawdust : 1 biosolids
10. Money 1 – 1 biosolids : 1 soil : 1 money
11. Money 2 - 2 biosolids : 1 sand : 1 money : 1 hardwood bark

Designing a small onsite mixing facility



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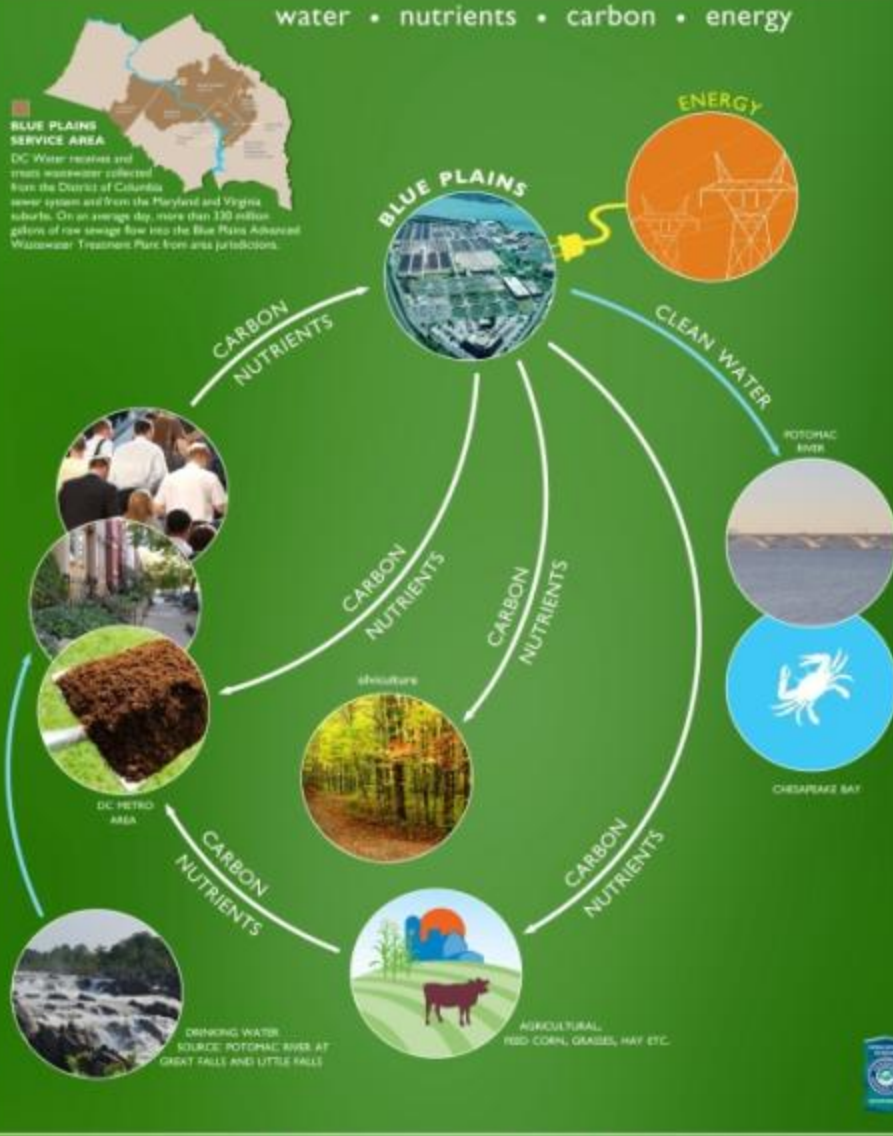
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**There is no such thing as waste,
only wasted resources.**

**Chris Peot
cpeot@dcwater.com**